## **Instructions for Tube Change of Bulk Supply Station**

<u>Step 1</u>: Remove each 1 liter bottle from Bulk Supply Station.

<u>Step 2</u>: Drain all ink from each reservoir and every line of each Bulk Supply Station.

<u>Step 3</u>: Remove black tubing from nipple out ports. We've found the best way to do this is by using a razor knife to cut the tubing away from the fittings. Be careful to not twist and pull on the tubing as you may break or snap the nipple piece.

<u>Step 4</u>: Cut an appropriate length of new tubing for each port and install. Please cut to the shortest length possible in order to cut down on tubing slack (which can cause resistance to ink flow). Be careful not to break the nipple (out port) fitting. Moistening both the fitting and the end of the tubing will make it easier to install or attach the tubing.

<u>Step 5</u>: Attach the "Female No-Drip Fitting" to the open end of the tubing to allow for attachment to cartridge.

<u>Step 6</u>: Plug bottle of ink back into each Bulk Supply Station and prime each line of the system using the priming method recommended in the installation instructions.

END